



Structural Coatings



Chembond Material Technologies offers innovative & value delivering solutions to industrial customers in the areas of surface treatment, bonding & sealing & coatings. The foundation of Chembond Material Technologies Private Limited is based on offering products & services that will add value to our customer's processes & finished products. The core businesses & development is focussed on surface treatments, industrial coatings, lubricants, adhesives & sealants. Chembond has been in the business of high performance anti-corrosive industrial coatings & industrial floorings since 1994. We design systems especially to suit tropical & high demanding industrial environment such as marine environments, process industries, steel plants, power plants, pharma, electronics, etc. We offer the best solutions in corrosion protection & thereby preserve the value of our client's investment. With modern production facilities at Tarapur, Vadodara, Navi Mumbai, Ranipet, & Baddi, conforming to the highest standards of ISO 9001, ISO 14000, TS 16949, & OHSAS 18001, Chembond is a preferred choice company that is able to serve customers better & faster.

## **High Performance Coatings**

High performance coatings are types of coating systems that offer an excellent method of maintaining & preserving the integrity of the surface. Their physical, mechanical & chemical properties can improve corrosion protection, adhesion, cathodic disbondment & impact resistance.

#### KemThane 426

**Features:** Very fast setting polyurethane elestomeric coating **Advantage:** Solvent free, 100% solids, easy application, low re-coating intervals, excellent corrosion & abrasion resistance & low maintenance **Intended uses:** In marine & offshore installations, tank coating for chemicals, waste water treatment plant & sewage plants.

## KemOxy 513 EPN

Features: High build, epoxy novalac coating

Advantage: Highly cross linked, excellent heat & chemical

resistance

Intended uses: As primer & top coat in severely corrosive

environment.

### KemOxy 5001

Features: Epoxy based glass flake primer

**Advantage:** 100% solids, VOC free, good adhesion & clear coat **Intended uses:** Primer for glass flake epoxy coating system offshore structures, refineries, petrochemical & chemical units.

#### KemFire 208

Features: Acrylic based intumescent coating

Advantage: One component, high build & quick drying

**Intended uses:** Beams, columns, hollow sections, industrial structures, airports, malls, metro stations, wooden articles & concrete structures.

#### KemFire 209

Features: Epoxy based intumescent coating

**Advantage:** High build, solvent based, high solid intumescent coating tested to access fire protection performance on structural steel work **Intended uses:** Beams, columns, hollow sections, industrial structures, airports, malls, metro stations, wooden articles & concrete structures.

#### KemGuard 250 HR

Features: Heat resistant aluminum coating

**Advantage:** Extensive range of application, easy application & metallic **Intended uses:** Chimneys, boilers, exhaust systems & also in areas

exposed to dry heat.

## KemOxy 300 Clear

**Features:** Epoxy based clear coating **Advantage:** Fast drying, ease of application

Intended uses: Protective clear coat on coated or uncoated surfaces.

### KemOxy 5012

Features: Superior glass flake epoxy top coat

Advantage: High solid, solvent free, glass reinforced high

abrasions & chemical resistance

Intended uses: Offshore platforms, drilling rigs, refineries,

thermal power station & atomic power plants.

### KemPolyurea 5556

Features: Elastomeric polyurea

**Advantage:** Fast to handle, set in 5 seconds, corrosion protection, excellent abrasion resistance, No VOC, flexible & cures in low temperature

**Intended uses:** Food processing plants, cold storage, waste water treatment, industrial facilities, airport hangers, water reservoirs, etc.

## **KemElastomer P**

**Features:** Solvent free elastomeric primer **Advantage:** Fast setting & easy application

Intended uses: Used as a primer for polyurea & PU

products.

#### KemOxy 313 FG

Features: Food grade epoxy top coating

**Advantage:** High build, approved for food grade, low VOC & solvent free **Intended uses:** Internal tank lining potable water, food chemicals &

edible oils.

#### **KemThane 426X**

Features: Brushable polyurethane elestomeric coating

**Advantage:** Solvent free, 100% solids, easy application, low re-coating intervals, excellent corrosion & abrasion resistance & low maintenance

Intended uses: Marine & offshore installations, tank coating for

chemicals, waste water treatment plant, sewage plants with 3:1 by brush.

#### KemGuard 450 HR

**Features:** Heat resistant aluminum coating **Advantage:** One pack, fast drying, & metallic

Intended uses: Chimneys, boilers & exhaust systems & also in areas

exposed to dry heat.

#### KemGuard 600 HR

**Features:** Heat resistant aluminum coating **Advantage:** Heat resistance & metallic

Intended uses: Chimneys, boilers, exhaust systems & furnaces.



#### KemGuard 555 HB

**Features:** Aromatic amine cured self priming rust tolerant high build epoxy **Advantage:** Low VOC, high solids, amine cured, chemical resistance **Intended Uses:** Offshore platforms, drilling rigs, refineries, thermal power stations, atomic power plants & as internal coating in solvent storage tanks.

#### KemGuard 556 HB

**Features:** Aliphatic amine cured self priming rust tolerant very high build epoxy **Advantage:** Low VOC, high solids, high build film in a single coat **Intended uses:** Offshore platforms, drilling rigs, refineries, thermal power stations, atomic power plants, solvent storage tanks, humid areas & in areas of extreme temperature variations, etc.

#### KemGuard 555 XL

**Features:** Self priming, rust tolerant, high build polyamide cured epoxy **Advantage:** High build, excellent bonding, semi glossy & chemical resistance **Intended Uses:** Offshore platforms & drilling rigs refineries, thermal power station, atomic power plants, as internal coating in solvent storage tanks, humid areas, in areas of extreme temperature variations, etc.

#### KemGuard 559 HB

**Features:** Self priming rust tolerant high build coal tar epoxy **Advantage:** High build, semi-glossy, good corrosion & water resistance **Intended Uses:** Offshore platforms & drilling rigs refineries, thermal power station, atomic power plants, as internal coating in solvent storage tanks, humid areas, in areas of extreme temperature variations, etc.

Product	Components	Generic Type	Volume Solids in %	Suggested DFT in μ	Theoretical Covering Capacity in m²/L
KemThane 426	2 K	Elastomeric Top Coat	100	500-2000	0.5-2.0
KemOxy 513 EPN	2 K	Epoxy Novolac Coating	80	100-125	4.0-5.0
KemOxy 5001	2 K	Glass Flake Primer	98	75-100	9.5-13.0
KemOxy 5012	2 K	Glass Flake Top Coat	98	200-300	3.2-5.0
KemPolyurea 5556	2 K	Polyurea Coating	100	1000-5000	0.2-1.0
KemElastomer P	2 K	Elastomeric Primer	100	100-150	6.7-10.0
KemFire 208	1 K	Acrylic Intumescent Coating	70	300-700	1.0-2.3
KemFire 209	2 K	Epoxy Intumescent Coating	83	750-1000	0.8-1.1
KemGuard 250 HR	2 K	Synthetic Heat Resistant Coating	40	15-25	16.0-26.7
KemOxy 300 Clear	2 K	Epoxy Clear	49	25-30	16.0-19.0
KemOxy 313 FG	2 K	Food Grade Epoxy	100	300-400	2.5-3.3
KemGuard 450 HR	1 K	Silicon Acrylic Heat Resistant Coating	31	20-30	10.3-15.5
KemGuard 600 HR	1 K	Silicon Heat Resistant Coating	30	20-30	10.0-15.0
KemGuard 555 HB	2 K	Surface Tolerant Amine Cured	94	75-100	9.4-12.5
KemGuard 555 XL	2 K	Surface Tolerant Polyamide Cured	87	100-125	6.9-9.0
KemGuard 556 HB	2 K	Surface Tolerant High DFT	95	250-300	3.1-4.0
KemGuard 559 HB	2 K	Coal Tar Based Surface Tolerant	75	100-125	6.0-7.5







## **Primers**

A primer or undercoat is a preparatory coating put on materials before painting. Priming ensures better adhesion of paint to the surface, increases paint durability & provides additional protection for the material being painted.

#### KemOxy 301

Features: General purpose zinc phosphate epoxy primer

Advantage: Fast drying & handling

**Intended uses:** Anti-corrosive primer protective coating application in marine, power plants, refineries, offshore structure, petrochemicals, bridges, equipments, machinery, storage tanks & pipelines, etc.

#### KemOxy 305

Features: Zinc rich epoxy shop primer

**Advantage:** Fast drying primer for aggressive environment & fast drying. **Intended Uses:** Steel structures, power plants, refineries, offshore structures, bridges, docks, equipments, storage tanks & pipelines.

### KemOxy 307

**Features:** Zinc phosphate epoxy primer **Advantage:** Fast drying & handling

Intended uses: Anti-corrosive priming coat barrier in areas of

aggressive corrosive conditions.

### KemOxy 309

Features: Epoxy phenolic primer

Advantage: Good chemical & heat resistance, fast drying

**Intended uses:** Marine & corrosive environment such as power plants, refineries, offshore structures, petrochemicals, bridges, docks, etc.

#### KemThane 401

Features: Polyurethane based primer

**Advantage:** Fast drying , ease of application , short recoatable time **Intended uses:** Steel structure, power plants, refineries, offshore structure, petrochemicals, bridges, dock, equipments, machinery, storage tanks & pipelines, etc.

#### KemGuard 501

Features: Inorganic zinc silicate primer

**Advantage:** Galvanic corrosion protection, fast curing, 80 % zinc on DFM **Intended Uses:** Storage tanks, pipe work, offshore areas, structural steel work, humid areas & in areas of extreme temperature variation.

#### **KemEtch Primer**

Features: Solvent based etch primer

**Advantage:** Good anti-corrosive, easy application & fast setting **Intended uses:** Primer on non ferrous metals such as GI,

aluminum, bus body & chassis.

#### KemChlor 201

Features: Air drying chlorinated rubber primer

**Advantage:** Quick drying, anti corrosive & easy application **Intended uses:** Chemical plants, iron & steel mills, food

processing plants & structures, etc.

Product	Components	Generic Type	Volume Solids in %	Suggested DFT in μ	Theoretical Covering Capacity in m²/L
KemOxy 301	2 K	Epoxy Zinc Phosphate Primer	52	40-50	10.4-13.0
KemOxy 305	2 K	Epoxy Zinc Rich Primer	40	30-50	8.0-13.3
KemOxy 307	2 K	Epoxy Zinc Phosphate Primer For 12944	63	50-75	8.4-12.6
KemOxy 309	2 K	Epoxy Phenolic Primer / Intermediate	57	50-100	6.0-11.4
KemThane 401	2 K	Acrylic PU Primer	45	25-35	13.0-18.0
KemGuard 501	2 K	Zinc Silicate Primer	58	50-75	7.7-12.0
KemEtch Primer	2 K	Etch Primer	10	6 -8	12.5-16.5
KemChlor 201	1 K	Chlorinated Rubber Primer	45	30-50	9.0-14.7

## **Intermediate Coatings**

Intermediate coats are applied to 'build' the total film thickness of the system. Generally, the thicker the coating the longer the life. Intermediate coats are specially designed to enhance the overall protection & when highly pigmented, decrease permeability to oxygen & water.

#### KemOxy 321 MIO

Features: High build epoxy MIO coating

**Advantage:** Chemical resistance & high film build **Intended uses:** Steel structures, power plants, refineries, offshore structure, petrochemicals, bridges, dock, equipments, machinery, storage tanks & pipelines.

## KemOxy 323 HB

Features: High build epoxy MIO coating

**Advantage:** Designed for 12944 system, high solid high build intermediate coat & long term over coating property **Intended uses:** Offshore structures, petrochemical plants,

pumps & paper mills.

## KemOxy 324 HB

**Features:** High build epoxy intermediate coating / top coating **Advantage:** High build, wide colour range, & matte finish **Intended uses:** Steel structures, power plants, refineries, offshore structures, petrochemicals, bridges, docks, equipments, machineries, storage tanks & pipelines.

## KemOxy 327

Features: Epoxy intermediate coating

Advantage: Designed for 12944 system & high solid high build

intermediate coat

**Intended uses:** On steel structures, power plants, refineries, offshore structures, petrochemicals, bridges, docks, equipments & machineries.



Product	Components	Generic Type	Volume Solids in %	Suggested DFT in μ	Theoretical Covering Capacity in m²/L
KemOxy 321 MIO	2 K	Epoxy MIO Intermediate Coating	53	75-100	5.3-7.0
KemOxy 323 HB	2 K	Epoxy MIO Intermediate For 12944	65	100-150	4.3-6.5
KemOxy 324 HB	2 K	Epoxy HB Intermediate Coating	58	100-125	4.6-5.8
KemOxy 327 HB	2 K	Epoxy HB Intermediate For 12944	63	100-150	4.2-6.3

## **Top Coats**

The top coat provides the required appearance & surface resistance of the system. Depending on the conditions of exposure, it must also provide the first line of defense against weather & sunlight, open exposure & condensation.

## KemOxy 311

Features: Epoxy top coat

Advantage: Glossy, wide color range & aesthetic

**Intended uses:** In steel structures, power plants, refineries, offshore structures, petrochemicals, bridges, docks, equipments, machineries, storage tanks & pipelines.

## KemOxy 325 HB

**Features:** High build epoxy intermediate coating / top coat **Advantage:** High build, amine cured, better resistance

**Intended uses:** Steel structures, power plants, refineries, offshore structures, petrochemicals, bridges, docks, storage tanks & pipelines.

#### KemThane 411

Features: Acrylic aliphatic polyurethane top coat

**Advantage:** High performance, provides & retains good gloss, non yellowing & quick drying. Suitable for heavy duty application

**Intended uses:** Steel structure, power plants, refineries, offshore structure, petrochemicals, bridges, dock, equipments, machinery, storage tanks & pipelines.

#### **KemThane 415**

Features: Acrylic aliphatic polyurethane top coat

**Advantage:** High solid, quick drying, gloss retention & non yellowing **Intended uses:** Steel structure, power plants, refineries, offshore structure, petrochemicals, bridges, dock, equipments, machinery, storage tanks & pipelines, etc.

#### KemOxy 512 EPN

Features: High build epoxy novalac coat

**Advantage:** Better heat resistance & good chemical resistance **Intended uses:** Tank lining, chemical plants, area prilling tower,

petrochemical units, storage tanks & pipelines, etc.

### **KemChlor 211**

Features: Air drying chlorinated rubber top coat

Advantage: Quick drying, anti corrosive, easy application, wide color

range and resistance to splash of mild chemicals

Intended uses: Chemical plants, iron & steel mills, food processing

plants & structures, etc.

Product	Components	Generic Type	Volume Solids in %	Suggested DFT in μ	Theoretical Covering Capacity in m²/L
KemOxy 311	2 K	Epoxy Glossy Top Coat	50	25-50	10.0-20.0
KemOxy 325 HB	2 K	Epoxy HB Matte Top Coat	55	100-125	4.4-5.5
KemThane 411	2 K	Acrylic PU Glossy Top Coat	40	25-35	11.4-16.0
KemThane 415	2 K	High Solid Acrylic PU Top Coat	55	50-75	7.30-11.0
KemOxy 512 EPN	2 K	Epoxy Phenolic Semi-glossy	70	100-125	5.6-7.0
KemChlor 211	1 K	Chlorinated Rubber Semi-glossy Top Coat	38	30-50	7.6-12.6







## **Miscellaneous Coatings**

#### KemSeal 200

Features: General purpose sealant

**Advantage:** To seal the pores in concrete & structures

Intended uses: General purpose sealant used on concrete & steel

surface in protective coating system.

#### KemOxy 331 Rebar

Features: Anti corrosive coating for reinforcement steel

Advantage: Surface wetting, corrosion resistance & water resistance

**Intended uses:** As protection of rebar in aggressive coastal &

industrial atmosphere for piles, structure of bridges, flyovers, Jetty, etc.

#### **KemThane 400 Clear**

Features: Polyurethane clear lacquer top coating

Advantage: Low viscosity, high gloss, quick drying & non yellowing

Intended uses: Concrete wall, waterproofing, & glaze on

equipments, etc.

## KemOxy 314 HB

Features: Economical high build coal tar epoxy

Advantage: Surface wetting, corrosion & water resistance

Intended uses: It is used in area such as pipe lines, buried pipe lines,

water tanks, underground tanks & structures.

#### **KemGuard 588**

Features: Bitumen based coating

**Advantage:** Suitable for wide variety of surfaces as MS, concrete, wood **Intended uses:** Water pipelines, building basement & air conditioning

ductings & drinking water tanks.

#### **KemGuard 811**

Features: Water based acrylic based wall coating

**Advantage:** Eco friendly, easy application, anti fungal & anti bacterial **Intended uses:** Clean rooms in pharmaceutical industries, hospitals, hotels, dairies & kitchens, food processing plants & bottling plants.

Product	Components	Generic Type	Volume Solids in %	Suggested DFT in μ	Theoretical Covering Capacity in m²/L
Kem Seal 200	2 K	Epoxy Putty For Polyurea / Polyurethane	98		
KemOxy 314 HB	2 K	Coal Tar Epoxy Coating	58	100-125	4.6-5.8
KemOxy 331 Rebar	2 K	Epoxy Rebar Coating	48	40-50	9.6-12.0
KemThane 400 Clear	2 K	Acrylic Polyurethane Clear	35	15-25	14.0-23.3
KemGuard 588	1 K	Bituminous Black Coating	37	20-30	12.3-18.5
KemGuard 811	1 K	Antifungal Wall Coating	42	30-40	10.5-14.0





# Notes

## **Chembond Material Technologies**















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